

# Ultrasonic Metal Welding

For non-ferrous metals, ceramics and metal coated materials



Ultrasonic metal welding is described as a friction welding process, where oxides and other contaminations present on the material surfaces are broken up and the parts to be welded are brought together under simultaneous pressure. Molecular bonding, similar to the conventional cold-press welding, then takes place.

ROOPTELSONIC offers high power/high precision equipment for wire splicing, linear welding and the torsional welding process. Our Rotary Ultrasonic Welding Head is available for continuous assembly operations.



Mobile wire splicing unit



Ergonomic work area for ease and non tiring loading and discharging of work pieces

ROOPTELSONIC is synonymous with decades of experience in development, design and production of highly reliable ultrasonic components and matching mechanical presses and actuators.

The powerful, patented ultrasonic torsional welding units demonstrate the innovation power of our specialists. Torsional welding is perfectly suited for highly demanding applications, such as the helium tight sealing of cans and containers.



Ultrasonic torsional welding system with 500 W output power, suitable for integration into automatic production lines

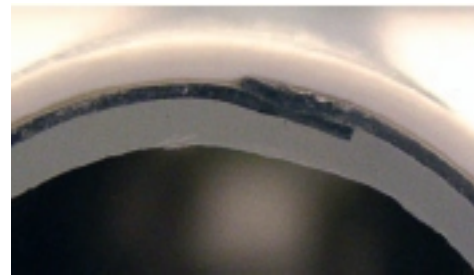


Ultrasonic Rotary Head for continuous applications

Continuous seam welding of copper and aluminum, in particular, is easily achieved with the Rotary Welding Head, combined with an external synchronized drive. The ultrasonic output power can be up to 3000 Watts.

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Plastic coated aluminum tube



Solar absorber panel

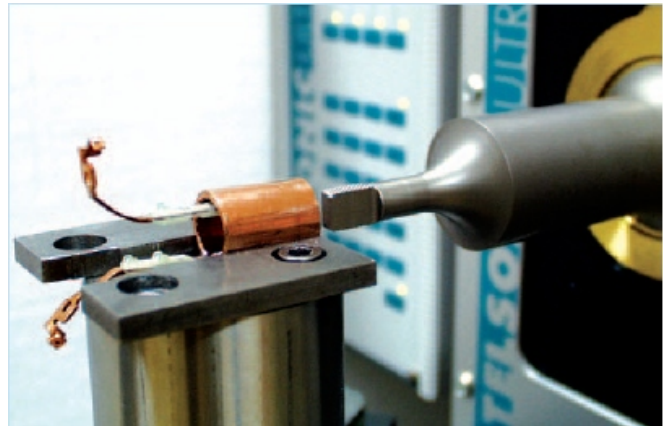


Typical torsional applications

**The greater the challenge, the stronger our commitment:**

Ease of automation, weld parameter monitoring and statistical process control are demanded by the market, as they are prerequisites for the use of ultrasonic metal welding in industrial production environments

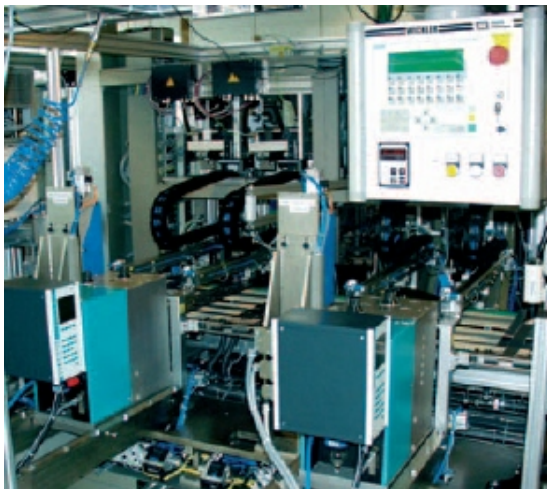
On the basis of solid engineering know-how and Swiss precision machine building, we offer application specific welding systems for semi- and fully-automated production processes.



Welding of two contacts into copper tube, with automatic parameter switching



Lithium-ion-battery



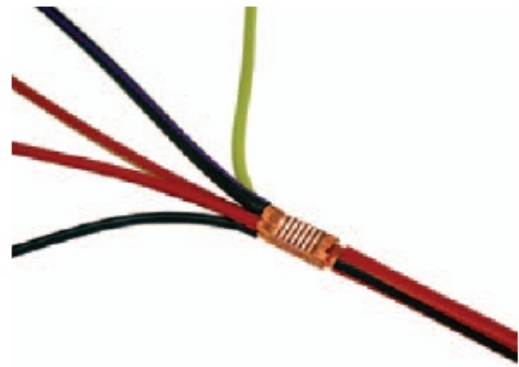
Production line for lithium-ion-batteries with two integrated linear ultrasonic metal welders



Linear ultrasonic metal welder with 4'000 N clamping force and max. 6'500 W output power

Ultrasonic metal welding is a fast, clean and economical technique which has been established over many years and widely used in the automotive industry.

Our sophisticated products and specialized knowledge enable us to offer you the best possible solution for your specific application.



Copper wire splice for automobiles

Precision and reliability are decisive preconditions for electrical connections in automobile wire harnesses. Ultrasonic contacting ensures flawless electrical conductivity in the wire splices over years and years.

Welding parameters relevant for quality control can be displayed in many different ways with the mature and proven software in ROOPTELSONIC's wire splicing units.

**NOTE:** Technical specifications are subject to change without prior notice, due to continuous upgradation.

## CONTACTS

### Factory

#### Gandhinagar

Tel: 079-23287452 / 23287454 Fax: 23287555

### Exports

Tel: 022 42111802

Email: [export@rooptelsonic.com](mailto:export@rooptelsonic.com)  
[adityatrivedi@rooptelsonic.com](mailto:adityatrivedi@rooptelsonic.com)

#### Thailand

754/191 Soi Punnavithi 22,  
 Sukhumvit 101, Bangjak,  
 Prakanong, Bangkok 10260  
 Thailand.  
 Tel: +66 (0) 2741 3835  
 Fax: +66 (0) 2741 8915

Email: [thailand@rooptelsonic.com](mailto:thailand@rooptelsonic.com)

#### Malaysia

10, Jalan Jasmin 6/KS6,  
 Bandar Botanic,  
 41200, Klang, Selangor Darul  
 Ehsan, Malaysia.  
 Tel: 6019-352 6042

Email: [mashadani@telsonic.com.my](mailto:mashadani@telsonic.com.my)

#### Vietnam

Lot 10, Phuc Loi, Long Bien,  
 Hanoi City 100.803 Vietnam  
 Tel : 84/ 4 3872 7130;  
 Tel : 84/ 4 3872 7131  
 Tel : 84/ 983 96 9798  
 Www.vinasonic.vn

Email: [Telsonic@vnn.vn](mailto:Telsonic@vnn.vn)



An Indo-Swiss joint venture



A/41, Nandkishore Industrial Estate, Off Mahakali Caves Road, Andheri (E), Mumbai - 400 093.

Tel: 022-26870990/0981/1034, 42111500 Fax : 42111505/26870004 E-mail: [sales@rooptelsonic.com](mailto:sales@rooptelsonic.com) Web: [www.rooptelsonic.com](http://www.rooptelsonic.com)